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VOLER
Perform like a Pro. Everyday.



2012 Spring Retail

Catalog Specials

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SAVE \$20 on \$200 purchase or more

See back cover for details.

Voler Guarantee*

- Free Exchanges
- USA-Made Products
- Free Shipping on Orders of \$50 or More

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New for 2012

**Buy More,
Save More**

Shop Online* Now and Save Instantly on Dozens of Qualifying Products*

We know how much you love rolling out in the latest kit, and now you can save more while you're doing it. Shop any one of our collections on the following pages (plus visit the website for additional options), and you'll be rewarded for purchasing multiple items from each kit. To receive your savings, simply purchase qualifying items and add them to your cart. No promo code required!

BUY TWO qualifying products **SAVE 5%** total

BUY THREE qualifying products **SAVE 10%** total

BUY FOUR or more qualifying products **SAVE 15%** total

*Available on the web only, does not apply to phone and mail orders

Perform Like a Pro. Everyday.

Conquer FS Pro Line



A.

A. Conquer Pro FS Aero Race Jersey

item: 1010B66 | price: \$99.95

B. Conquer Pro FS Elite Short

item: 1110455 | price: \$139.95 | pad: Estrella | fabric: Forza HC

B.

C. Conquer Pro FS Elite Bib Short

item: 1110456 | price: \$149.95 | pad: Estrella | fabric: Forza HC, AeroGrid

From the Pros to You.

The ultimate in performance, our Aero race jersey has been put to the test by the UnitedHealthcare Pro Cycling Team and will help you achieve your personal best as well. The form-fitting, yet nonrestrictive cut of this technical top minimizes wind drag to give you the decisive edge over the competition. Paired with our top-of-the line Conquer FS Pro bottoms, you'll be performing at the top of your game.

Jersey Features

- Mythos Aero fabric offers an extremely soft feel, the ultimate fit, and excellent moisture management for top performance and comfort.
- MicroXFine mesh panels provide additional support and breathability where you most need it.
- Support bands at the sleeve cuffs provide an aerodynamic, precise fit.
- Back hem gripper keeps the jersey in place.

Bottoms

- Estrella LD Pad for the ultimate in long-distance comfort.
- Forza HC high-compression fabric for increased performance.
- Power leg bands for a secure supportive fit.

C.



Estrella LD Pad



Forza HC



Shop the collection at voler.com/conquer

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03



PRO CYCLING TEAM



A. '12 UnitedHealthcare Pro Team S/S Race Fit Jersey

item: M: 1010B48 W: 1020B48 | price: \$79.95

B. '12 UnitedHealthcare Pro Team FS Short

item: M: 1110449 W: 1120449 | price: \$109.95

pad: Estrella | fabric: Triton

C. '12 UnitedHealthcare Pro Team S/S Youth Jersey

item: 1030793 | price: \$44.95

D. '12 UnitedHealthcare Pro Team Youth Short

item: 1130068 | price: \$54.95

Also available: (not shown - visit our website for details)

'12 UnitedHealthcare Pro Team Men's S/S Club Fit Jersey

item: 1010B49 | price: \$79.95

'12 UnitedHealthcare Pro Team Wind Vest

item: M: 1010B51 W: 1020B51 | price: \$79.95

'11 UnitedHealthcare Pro Team FS Bib Short

item: 1110450 | price: \$119.95

'12 UnitedHealthcare Pro Team Cycling Gloves

item: 1240367 | price: \$24.95

'12 UnitedHealthcare Pro Team Cycling Cap

item: 1240368 | price: \$19.95





A. '12 Tibco Pro Team Navy Jersey

item: M: 1010B72 W: 1020B72 | price: \$79.95

B. '12 Tibco Pro Team Jersey

item: M: 1010B61 W: 1020B61 | price: \$79.95

C. '12 Tibco Pro Team FS Short

item: M: 1110451 W: 1120451 | price: \$109.95

pad: Estrella | fabric: Triton

D. '12 Tibco Pro Team FS Bib Short

item: 1110452 | price: \$119.95

pad: Estrella | fabric: Triton



Photo: Larry Rosa

Contender Pro Line

A. Contender Pro Race Fit S/S Jersey

item: M: 1010B30 W: 1020B30 | price: \$79.95

B. Contender Cycling Glove

item: 1240364 | price: \$24.95

C. Contender Pro FS Short

item: M: 1110394, W: 1120394

price: \$99.95

pad: Trilogy | fabric: Triton

Also available: (not shown - visit our site for details)

Contender Pro Men's Club Fit S/S Jersey

item: 1010B31 | price: \$79.95

Contender Pro Men's FS Bib Short

item: 1110395 | price: \$109.95

Contender Pro Wind Vest

item: M: 1010B32, W: 1020B32

price: \$79.95



A. Andare Pro Men's Race Fit S/S Jersey

item: 1010B22 | price: \$79.95

fabric: SQPro

B. Andare Cycling Glove

item: 1240360 | price: \$24.95

C. Andare Pro Men's FS Short

item: 1110388 | price: \$99.95

pad: Trilogy | fabric: Triton

Also available: (not shown - visit our site for details)

Andare Pro Men's Club Fit S/S Jersey

item: 1010B23 | price: \$79.95

Andare Pro Club Fit Men's L/S Jersey

item: 1010B24 | price: \$94.95

Andare Pro Men's Wind Vest

item: 1010B25 | price: \$79.95

Andare Pro Men's FS Thermal Bib Knicker

item: 1110390 | price: \$139.95

pad: Trilogy | fabric: Artico

Andare Pro Men's FS Bib Short

item: 1110389 | price: \$109.95

**Shop the collection
at voler.com/andare**



'12 Voler Lines



A. '12 Team Voler Pro Race Fit S/S Jersey

item: M: 1010B26 W: 1020B26 | price: \$79.95

B. '12 Team Voler Cycling Glove

item: 1240363 | price: \$24.95

C. '12 Team Voler Pro FS Elite Short

item: M: 1110391 W: 1120391 | price: \$139.95

pad: Estrella | fabric: Forza HC

Also available: (not shown – visit our website for details)

'12 Team Voler Pro Men's Club Fit S/S Jersey

item: 1010B27 | price: \$79.95

'12 Team Voler Pro Men's Club Fit L/S Jersey

item: 1010B28 | price: \$94.95

'12 Team Voler Pro Wind Vest

item: M: 1010B29 W: 1020B29 | price: \$79.95

'12 Team Voler Pro Men's FS Elite Bib Short

item: 1110392 | price: \$149.95

'12 Team Voler Pro Men's FS Thermal Bib Knicker

item: 1110393 | price: \$149.95

Shop the collection at voler.com/teamvoler

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A. Laureate Pro Women's Jersey

item: 1020B20 | price: \$79.95

B. Laureate Cycling Glove

item: 1240359 | price: \$24.95

C. Laureate Pro Women's FS Short

item: 1120387 | price: \$99.95

pad: Triton | fabric: Triton

Also available: (not shown – visit our website for details)

Laureate Pro Women's Wind Vest

item: 1020B21 | price: \$79.95

Shop the collection at voler.com/laureate

voler.com

07

Full Custom - Ultimate Versatility!

- 100s of Customizable Products
 - Gender Specific Designs
 - Jerseys
 - Shorts & Bibs
 - Jackets & Vests
 - Much More...
- 15 Piece Minimums
- Know Your Customer Service Rep By Name
- Unlimited Colors
- No Art/Setup Fees
- No Hidden Costs
- Exclusive Online Ordering System
 - No Added Fees
 - Easy Order Coordination
 - Online Payments
 - Free Auto Pack Feature
 - Optional IndiShip Feature

Visit Voler.com/fullcustom



Photo: Larry Rosa

SemiCustom



- No Minimums
- Fast Turn-around
- Unlimited Colors
- Design Online
- Order Online

The Semi Custom program is a great way to get Voler customized jerseys and shorts if you either can't meet full custom minimums or need your garments in under three weeks. Once your design is approved, we typically can produce and ship your order within three weeks or less.

Design Studio

Our design studio enables you to place your design on a wide selection of cycling apparel including jerseys, undershirts, and shorts. Once you have created and saved your design, it is very simple to select your garments and purchase, all online. See the next page for a selection of semi-custom base products.

For more information and the entire line of customizable products, including sweatshirts, undershirts, and shorts, visit Voler.com/semicustom



SemiCustom Pricing

Jerseys	(short sleeve, price ea.)
1-3	\$79.95
4-5	\$68.95
6-10	\$63.95
11-15	\$61.95
16+	\$59.95

Long Sleeve Jerseys add \$15.00 each

Shorts	(price ea.)
1-3	\$99.95
4-5	\$89.95
6-10	\$84.95
11-15	\$81.95
16+	\$79.95

T-Shirts	(short sleeve, price ea.)
1-3	\$28.95
4-5	\$19.95
6-10	\$16.95
11-15	\$14.95
16+	\$12.95

Long Sleeve T-Shirts add \$6.00 each

Available for Semi-Custom

Allez S/S Jersey

item: M: 1010302 W: 1020302 | price: \$69.95



Allez Short

item: M: 1110305 W: 1120305 | price: \$79.95

pad: M: Torino W: Diamante

Pinstripe Jersey

item: M: 1010A06 W: 1020A06 | price: \$69.95



Pinstripe Short

item: M: 1110337 W: 1120337 | price: \$79.95

pad: M: Torino W: Diamante

Flying Flag Jersey

item: M: 1010626 W: 1020626

price: \$69.95



Flying Flag Short

item: M: 1110339 W: 1120339

price: \$79.95

pad: M: Torino W: Diamante

Over 2 dozen additional customizable styles – see voler.com/semicustom

voler.com

09



Forza Pro FS Elite Bib Short

item: M: 1110397 W: 1120397
price: \$149.95 | size: XSM-2XL
pad: Estrella | fabric: Forza HC



Forza Pro FS Elite Short

item: M: 1110396 W: 1120396
price: \$139.95 | size: XSM-2XL
pad: Estrella
fabric: Forza HC, AeroGrid

Campione Pro Men's FS Bib Short

item: 1110270 | price: \$114.95
pad: Trilogy | fabric: Corsa Super Opaque, AeroGrid
Also available: (not shown - visit our site for details)

Campione Pro Men's FS Short

item: 1110269 | price: \$99.95



Clean, Crisp, White.

Corsa Super Opaque is a micro denier poly/lycra knit that is completely non-see through and adds compression to help reduce muscle fatigue.

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**Shop the Campione collection
at voler.com/campione**

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'12 Avanti Short

item: M: 1110377 W: 1120377 | price: \$79.95

pad: M: Torino W: Diamante | fabric: Triton

Also available: (not shown - visit our site for details)

'12 Avanti Bib Short

item: M: 1110378 W: 1120378 | price: \$89.95



Voler Logo Short

item: M: 1110344 W: 1120344 | price: \$69.95

pad: M: Torino W: Diamante | fabric: Triton

Also available: (not shown - visit our site for details)

Voler Logo Bib Short

item: 1110345 | price: \$79.95

Women's Mariposa FS Short

item: 1120346 | price: \$99.95

pad: Trilogy | fabric: Triton, Corsa



Proforma Tri Short

item: M: 1110144 W: 1120144 | price: \$49.95

pad: Sorento | fabric: Triton

Also available: (not shown - visit our site for details)

Pro Length Triton Tri Short

item: M: 1110287 W: 1120287 | price: \$59.95

Elite FS Short

Special - Save 55%!

item: M: 1110265 W: 1120265

pad: Trilogy | fabric: Quantum DSX

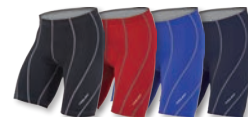
Reg Price: \$114.95

Black: Sale Price: \$74.72

Catalog Price: \$67.25

Colors: Sale Price: \$57.48

Catalog Price: \$51.73



Elite FS Bib-Short

Special - Save 55%!

item: M: 1110266 W: 1120266

pad: Trilogy

fabric: Quantum DSX, AeroGrid

Reg Price: \$129.95

Black: Sale Price: \$84.47

Catalog Price: \$76.02

Colors: Sale Price: \$64.98

Catalog Price: \$58.48



Skyline S/S Jersey

item: M: 1010B52 W: 1020B52 | price: \$69.95



Black



Royal



Purple

Viscerator S/S Jersey

item: M: 1010B54 W: 1020B54 | price: \$69.95



Sky



Pink

Odyssey S/S Jersey

item: M: 1010B55 W: 1020B55 | price: \$69.95



Orange



Blue



Red



Green



Red



Royal

Elan Men's S/S Jersey

item: 1010B56 | price: \$69.95



Green



Blue

Excel Men's S/S Jersey

item: 1010B57 | price: \$69.95



Pink



Gold



Berry



Sky

Filigree Women's S/S Jersey

item: 1020B53 | price: \$69.95



Rain Jacket

item: 1010B42 | price: \$19.95



Technical Undershirts

Tank item: 1010260 | price: \$29.95

S/S item: 1010285 | price: \$34.95

L/S item: 1010264 | price: \$39.95



Termica Thermal Undershirts

S/S item: 1010888 | price: \$49.95

L/S item: 1010889 | price: \$54.95



AeroTech Undershirts

Tank item: 1010972 | price: \$39.95

S/S item: 1010886 | price: \$44.95

L/S item: 1010887 | price: \$49.95



Visit voler.com/layering to see the full selection of products for maximizing layering in all weather conditions.

Solid Color Jersey

item: M: 1010062 W: 1020062

price: \$39.95

Also available: (not shown - visit our site for details)

'12 Solid Color Youth Jersey **NEW**

item: 1030792 | price: \$29.95



HighVis Wind Vest **NEW**

item: 1010B63 | price: \$39.95



HighVis Wind Jacket **NEW**

item: 1010B62 | price: \$49.95

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Light weight and superior sun protection are yours with our Sol Skin accessories made from Quantum DSX fabric, ensuring a 50+ UPF rating with great comfort and breathability.

Sol Skin Arm UV Protectors

item: 1240182 | price: \$39.95

colors: ☐ ☐ ☐ ☐ ☐



Sol Skin Knee UV Protectors

item: 1240296 | price: \$39.95

colors: ☐ ☐ ☐ ☐ ☐



Sol Skin Leg UV Protectors

item: 1240231 | price: \$49.95

colors: ☐ ☐ ☐ ☐ ☐



Sol Skin UV Protector Skully Cap

item: 1240249 | price: \$24.95

colors: ☐ ☐ ☐ ☐ ☐



Accessories

Artico Arm Warmers

item: 1240232 | price: \$39.95

colors: ☐ ☐ ☐ ☐ ☐



Artico Knee Warmers

item: 1240233 | price: \$39.95

colors: ☐ ☐ ☐ ☐ ☐



Artico Leg Warmers

item: 1240234 | price: \$49.95

colors: ☐ ☐ ☐ ☐ ☐



Triton Aero Shoe Covers

item: 1240235 | price: \$29.95

colors: ☐ ☐ ☐ ☐ ☐



Perform Like a Pro. Everyday.

Sizing Charts & Pads

Men's Measurement Matrix

Size	Waist	Weight	Height	Chest
X-Small	26-29	100-120	5'5" & Under	33-35
Small	29-31	120-145	5'4" to 5'8"	35-37
Medium	32-34	145-170	5'7" to 5'11"	38-40
Large	36-37	170-190	5'10" to 6'2"	40-42
X Large	38-41	190-220	6'1" to 6'5"	42-44
XX Large	42-46	220-250	6'3" and up	44-46
XXX Large	46-50	250-260	6'3" and up	46-48

Women's Measurement Matrix

Size	Waist	Hips	Weight	Height	Chest
X-Small (0-2)	22-24	31-33	95-115	5'2" & Under	30-32
Small (4-6)	25-27	34-35	110-120	5'1" to 5'5"	32-34
Medium (8-10)	27-29	36-38	120-145	5'4" to 5'8"	34-36
Large (12-14)	30-32	39-41	140-165	5'7" to 5'11"	36-38
X Large (16-18)	33-35	42-44	160-185	5'10" and up	39-41
XX Large (20-22)	36-38	45-47	190-205	5'10" and up	41-43

Kids' Clothing

Size	Age	Waist	Weight	Height	Chest	Inseam
Small	6-8	18-20	55-65	48" to 45"	25-27	7
Medium	8-10	20-22	65-75	45" to 50"	27-29	7.5
Large	10-12	22-24	75-85	50" to 55"	29-31	8
X Large	12-13	24-26	85-100	55" to 60"	31-33	8.5
XX Large	13-14	26-29	100-120	60" to 65"	33-35	9

DeFeet Shoe to Sock Chart

DeFeet Sock	European	Men	Women
Small	36-39.5	–	6-8
Medium	40-42.5	7-9	8.5-10.5
Large	43-45.5	9.5-11.5	11-13
X Large	46 +	12 +	–

Aero Shoe Covers & Thermal Bootie Sizing

Shoe Cover	European	US Men	US Women
Small	36-40	4.5-7.5	6-9
Medium	41-44	8-10.5	9.5-12
Large	45-49	11-14	12.5-15.5

Not Sure?

Don't worry – with our free and easy exchange policy, you can't go wrong!

Technical Pads for Bottoms

ESTRELLA LD – Extreme Comfort and Performance

- Seamless 3D sculpting eliminates grooves and density transitions
- Supportive high-density foam tailored to specific pressure points
- Extremely minimal profile in non-pressure areas to eliminate chafing
- Men's and Women's-specific models tailored to meet unique needs



TRILOGY – Excellent Long Distance Comfort

- Seamless stretch 5-layer construction
- Strategic placement of 3 distinct foam densities
- Swiss surface pulls heat and moisture away
- Men's and Women's-specific models tailored to meet unique needs



Torino - Perfect All-Around Pad

- Seamless construction
- 3-level molded foam center puts padding where you need it
- Perforated ultra-soft surface fabric for additional breathability



Diamante – Women's-Specific Technology

- Seamless stretch construction for excellent comfort
- Multi-level dual-density foam construction gives comfort and performance
- Perforated ultra-soft anti-microbial surface fabric for additional breathability



See voler.com/sizing for additional sizing information.



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Grover Beach, CA 93433

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SAVE \$20 on \$200 purchase
or more

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Offer valid from March 15, 2012 through November 30, 2012.

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